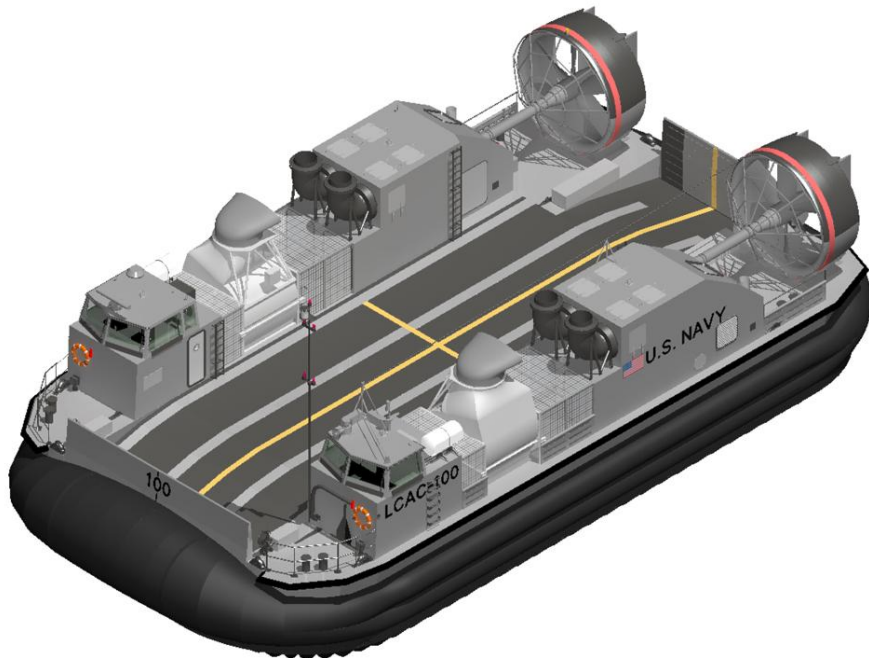


Ship to Shore Connector (SSC)

A Turning Point in Naval Ship Design

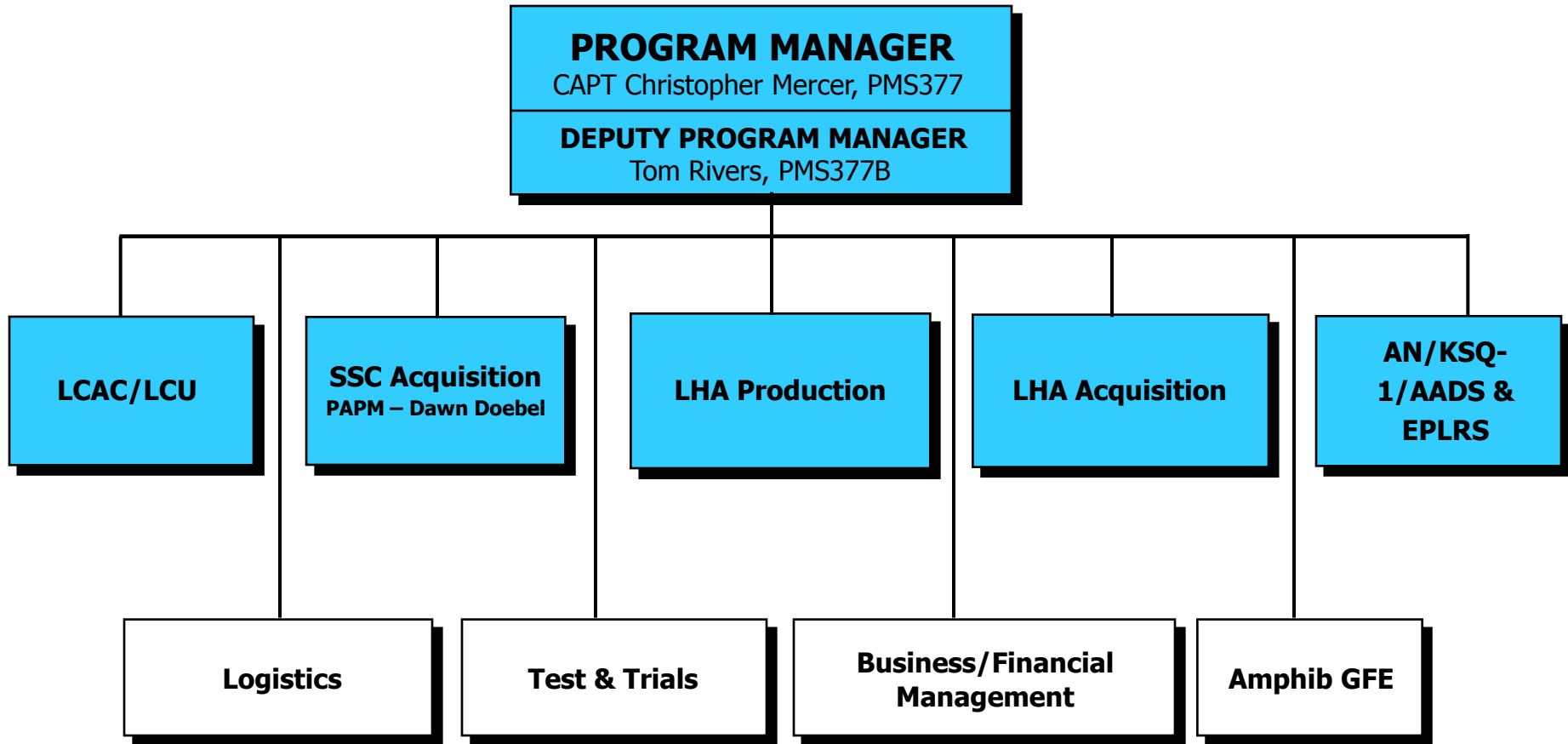
9 September 2010



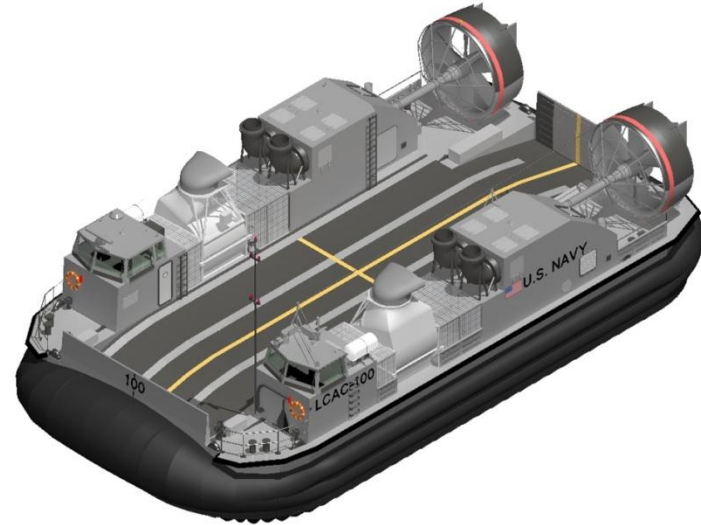
CAPT C. P. Mercer
Amphibious Warfare
Program Office
PMS377

Amphibious Warfare Program Office Organization

PMS377



SSC Program



- **Replacement for the LCAC**
- **Deploys in LPD, LSD, LHD Amphibious Well Deck Ships**
- **Transports weapon systems, equipment, cargo and personnel**
 - **High speed (over 35 knots)**
 - **High payload (74 Short Tons)**
 - **Over the Horizon (25nm or greater)**
 - **Over-the-beach operations**
 - **Through NATO Sea State 3 (significant wave height of 4.1 ft)**
- **Operate independent of tides, water depth, underwater obstacles, ice, mud, or beach gradient**

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited.

Evolution of LCAC to SSC

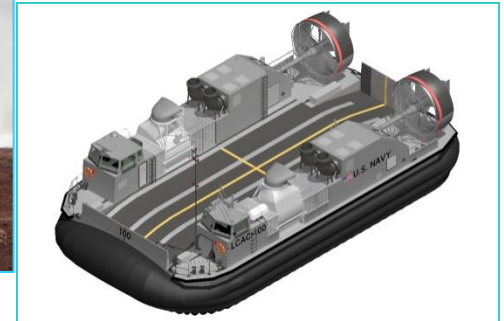
1970's

1980's

1990's

2000's

2010's



JEFF A / JEFF B

- Prototypes leading to LCAC
- JEFF B was selected as the LCAC baseline

LCAC

- 91 Craft delivered (1984-2000)
- 79 currently in operational inventory
- Designed for 20-year service life
- Capable of carrying a 60 TON (M60) payload at speeds over 35 knots
- Amphibious assault from 15 nautical miles offshore

LCAC (SLEP)

- Rotating machinery refurbishment
- C4N Replacement
- Enhanced Engines & Deep Skirt
- +10 yrs Service Life
- 27 Craft Completed + 11 In-process

SSC

- R&D funded craft to be delivered FY18
- Designed for 30 Year Service Life
- 74 TON (M1A1) payload & OTH assault from 25 nautical miles
- Increased reliability & availability
- Pilot/Co-pilot cockpit
- Procuring 73 craft over 8 year period

SSC Program History

- **2005** - **Program Studies and Analysis began**
- **2006** - **Oct Initial Capabilities Document (ICD) approved by JROC**
 - **Nov Concept Decision DAB**
- **2007** - **Nov AoA Final Report signed by N85 & DASN Ships**
 - **Dec USN Resource, Requirements Review Board (R3B) (Gate 2)**
- **2008** - **Mar SSC Design Site officially established**
 - **Apr DAB approved start of Preliminary Design (PD)**
 - **Apr – Sep Set-Based Design (SBD)**
 - **Nov NAVSEA Stakeholders Steering Board (SSB) #1**
Approved Baseline Design and PD effort continued

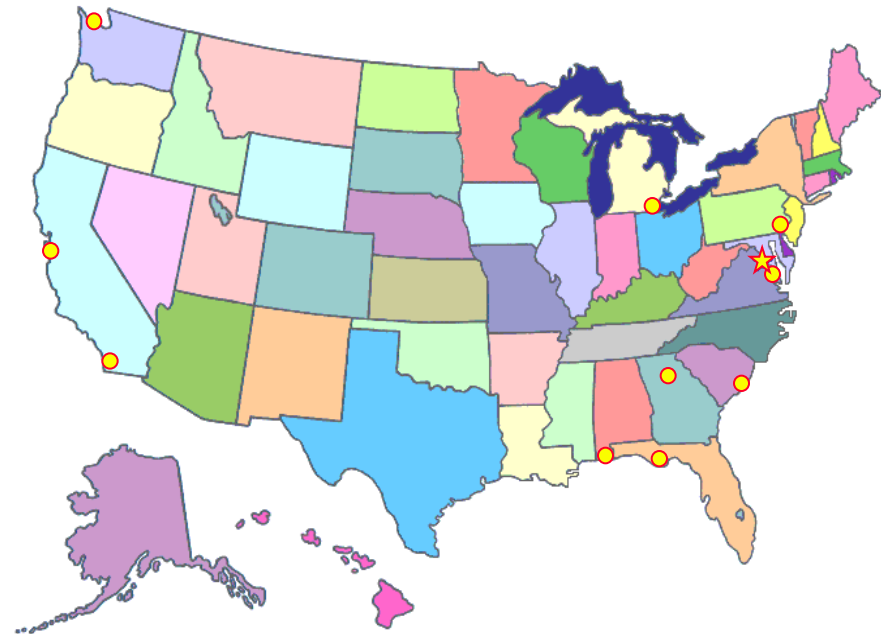
SSC Program History (Cont.)

- **2009**
 - **Mar NAVSEA SSB #2 approved Functional Baseline Design**
 - **Mar NAVSEA Preliminary Design Review (PDR) to SEA 05**
 - **Apr Milestone A DAB**
 - **May Contract Design (CD) begins**
 - **Sep – Oct First Technical Data Package (TDP) TWH Reading Session**
 - **Dec Industry Day and Release of Draft Specifications and Drawing to industry**

- **2010**
 - **Mar Final TDP Reading Sessions**
 - **May – Jun SSB/Critical Design Review (CDR)**
 - **Jul TDP Certified**
 - **Aug USN Resource, Requirements Review Board (R3B) (Gate 4/5)**

SSC - Innovative Approach

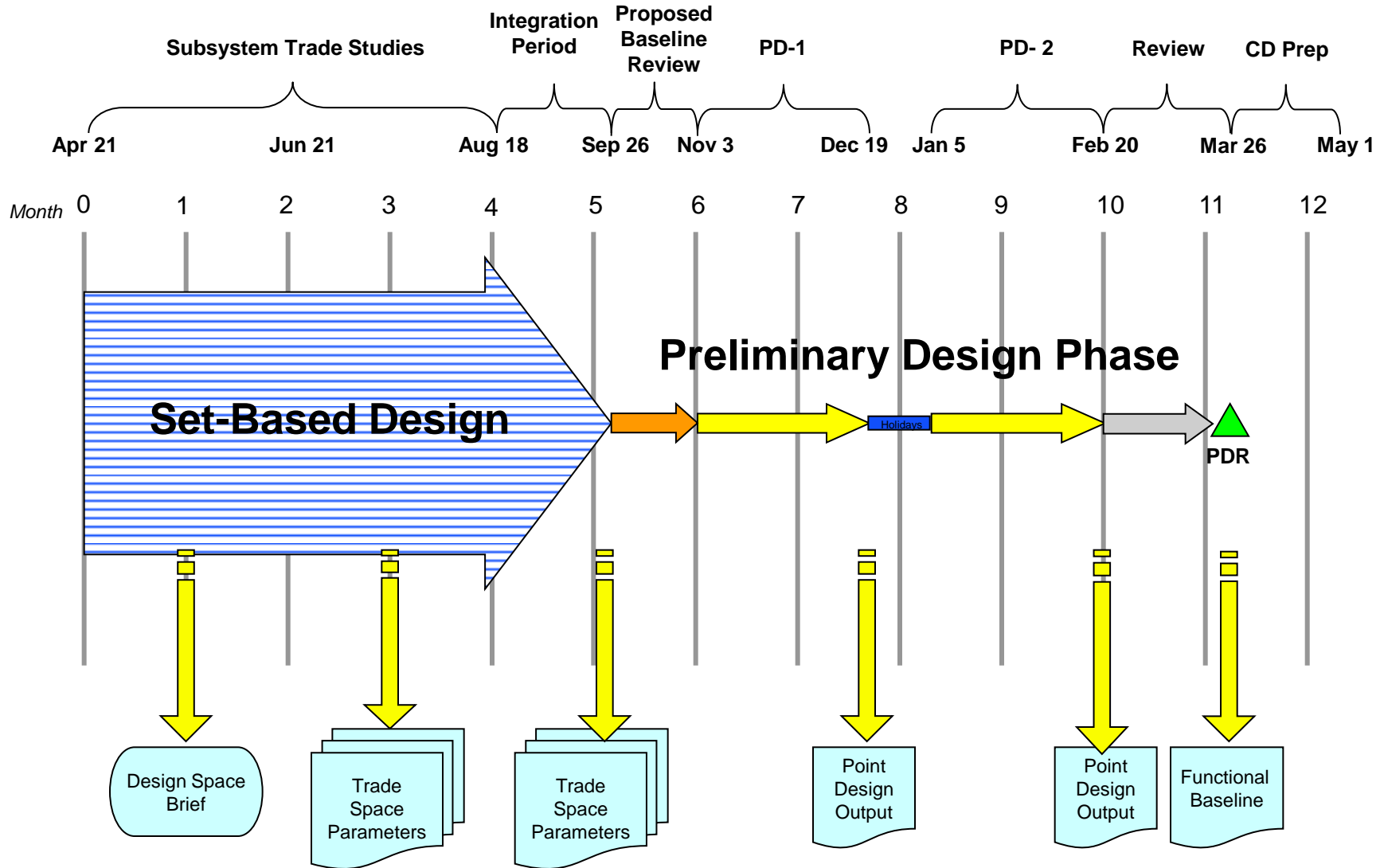
- **Returned to Navy led design process**
- **Design team distributed throughout US**
 - **NSWCCD, West Bethesda & Philadelphia**
 - **SPAWAR, Charleston & San Diego**
 - **NUWC, Keyport**
 - **NSWC, Dahlgren**
 - **NSWCPCD, Panama City**
 - **NRL**
 - **Contractor design expertise**



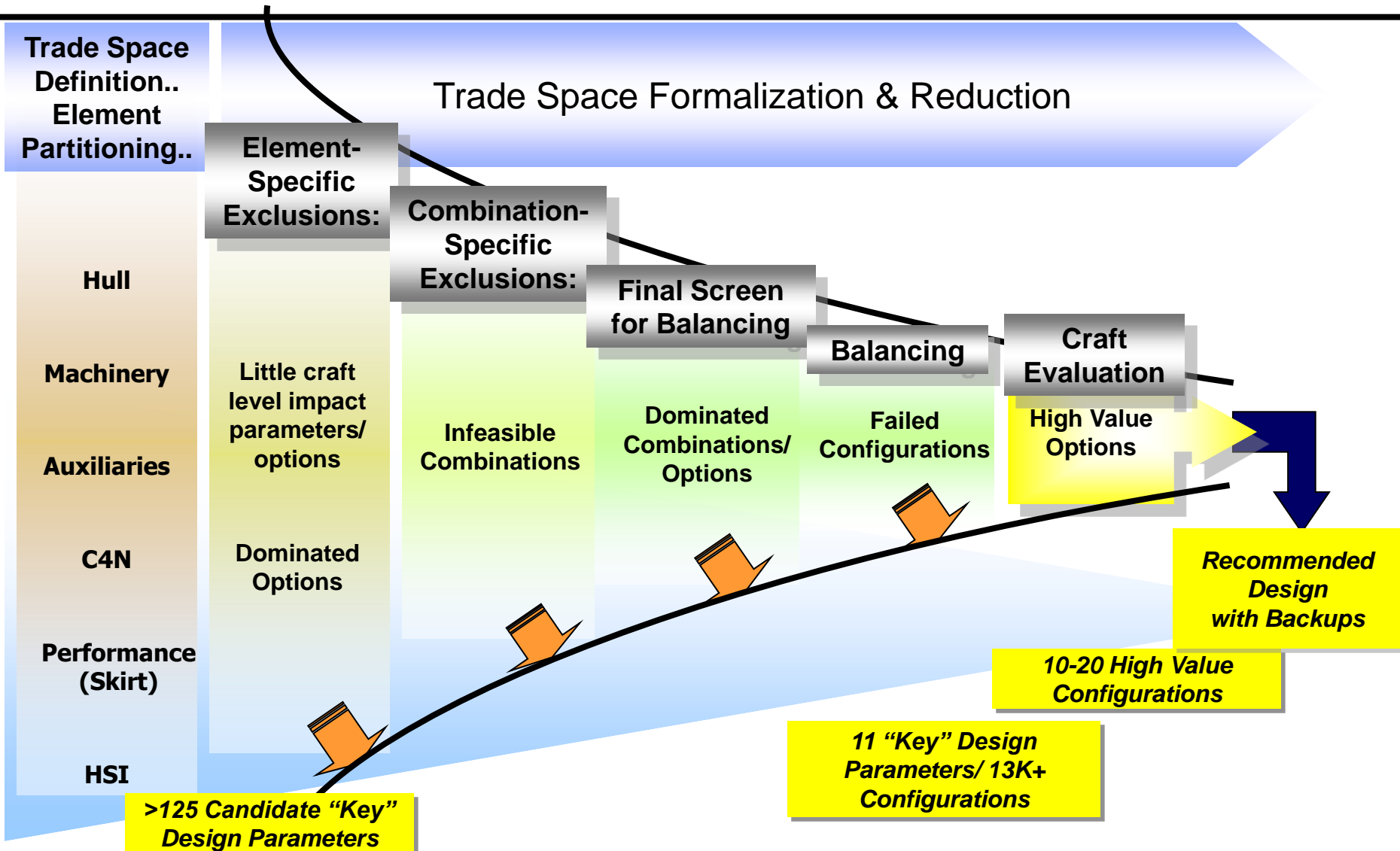
SSC - Innovative Approach (Cont.)

- **First ship design implementation of Set-Based Design (SBD)**
- **Government Design locks in major details**
 - Increased payload and more severe environment
 - Improved maintainability and reliability
 - Optimized Total Ownership Costs (TOC)
- **Builder does what he knows best**
 - Design for producibility
 - Reduce Acquisition Cost

Set-Based & Preliminary Design Schedule

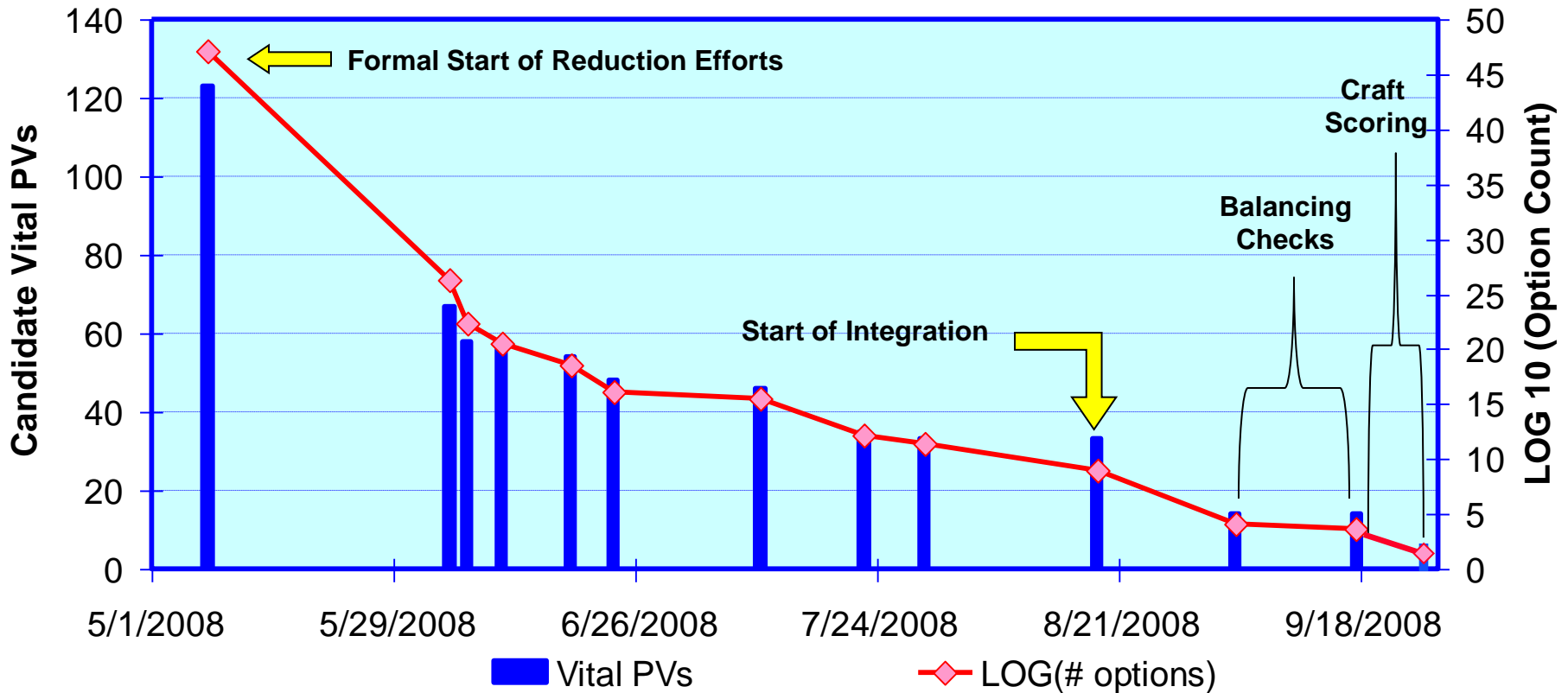


SSC Implementation of SBD

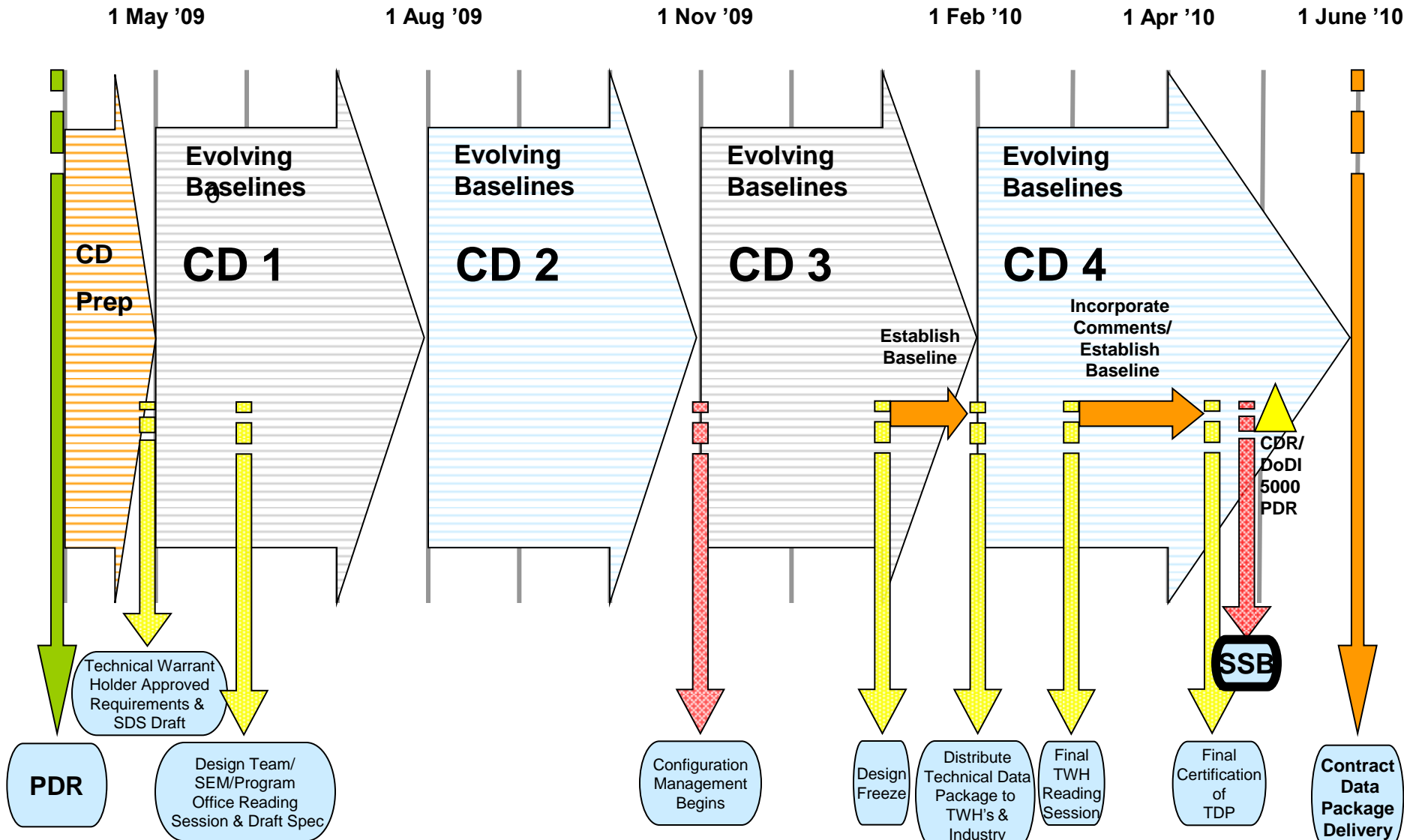


Trade Space Reduction Progress

Trade Space Reduction



SSC Contract Design



LCAC/SSC Comparison



- Length, Overall: 28.0 m (91.8 ft)
 - Beam, Overall: 14.5 m (47.8 ft)
 - Depth: 1.27m (50 inches)
 - Design Payload: 54.43MT
 - Flight Crew: 3
- Length, Overall: Same as LCAC
 - Beam, Overall: Same as LCAC
 - Depth: 1.422m (56 inches)
 - Design Payload: 67.13 MT
 - Flight Crew: 2

Changes driven by increased payload and improved reliability and maintainability

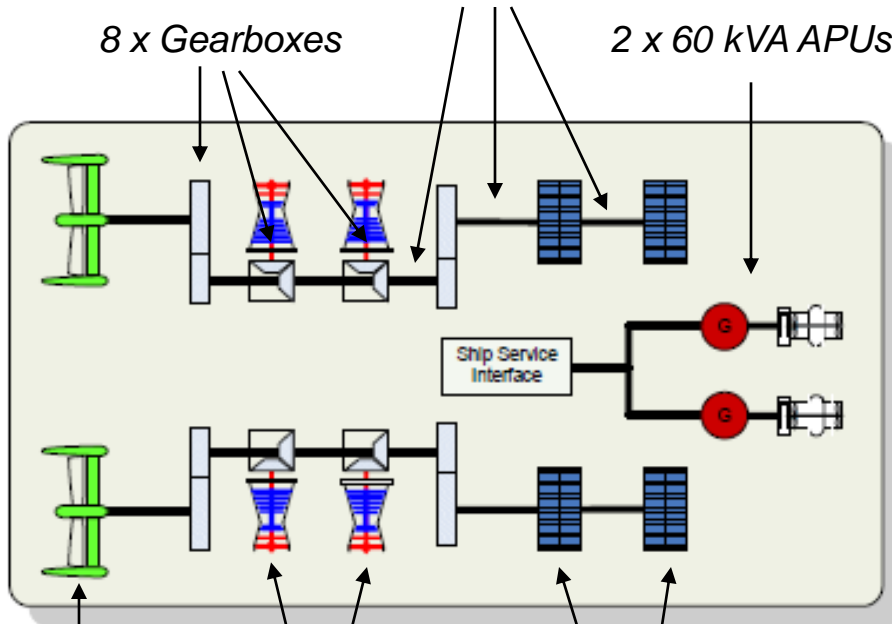
Machinery Design Improvements

LCAC

12 x Steel Shaft Segments

8 x Gearboxes

2 x 60 kVA APUs



4 x 3955hp GTEs

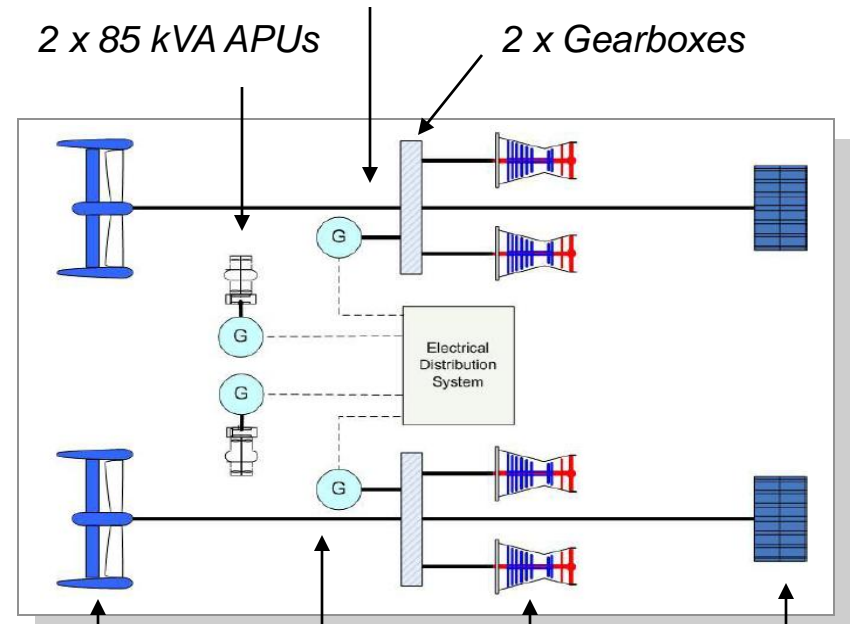
4 x 63in dia Lift Fans

SSC

4 x Composite Shaft Segments

2 x 85 kVA APUs

2 x Gearboxes



6-Blade Props

4 x 5300hp GTEs

2 x 150 kVA CSGs

2 x 69in dia Lift Fans

400 Hz Electrical Dist Split Plant

60 Hz Electrical Dist Parallel Plant

Addressed LCAC Top 25 RMA Drivers



LCAC Lessons Learned

- Top 25 Maintenance Drivers
- Prototypes



Electrical-Hydraulic Actuators

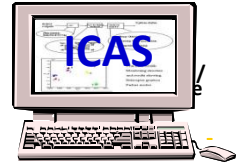


Maintainability Demonstrations

60 Hz Electrical Distribution System

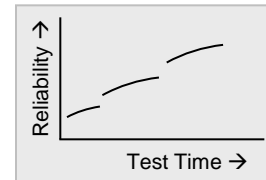
Extensive use of composites

AA 5083 & advanced internal coating system



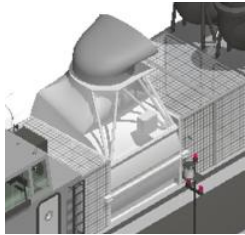
Utilize ICAS & CBM to Optimize Equipment Preventive Maintenance Periodicities

Advanced Fire Fighting – no HALON

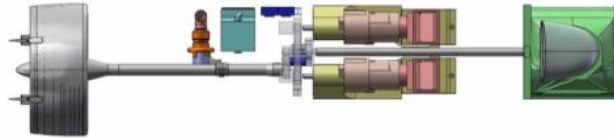


Require Equipment & Craft-Level Reliability Growth Testing

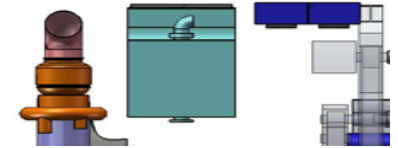
Addressed LCAC Top 25 RMA Drivers



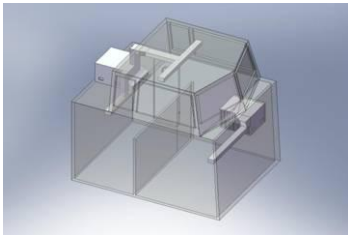
Gear Driven Bow Thrusters



Simpler & More Efficient Drive Train



Gearbox Driven Generators



Improved HVAC



**Simplified Window Arrangement –
fewer unique parts**



**Improved HF Antennas –
improved comms reliability**

R&M Implementation

R&M Program Related Requirements:

- Reliability (12 hr mission)
- Operational Availability (A_o)
- Materiel Availability (A_M)
- Mean Time To Repair
- Maximum Time To Repair Values
 - = Machinery Equipment
 - = Auxiliary Equipment
 - = C4N Equipment
- C4N Software False Alarm Rate
- Specified Removal Methodologies
 - = Main Engine and Gearbox

Design Influence

Design Influence -

- Implement Comprehensive R&M Program
- Develop and apply maintainability design criteria (Gov't approved)
- Perform R&M Allocations / Modeling / Predictions / Analyses
- Include quantitative R&M requirements

Validation

R&M Validation Testing

- Reliability Growth Testing and Failure Reporting Program (FRACAS)
- Maintainability Demonstrations (M- Demos) required on six major equipment groupings

Way Ahead

- **Award Detail Design & Construction (DD&C) contract**
- **Maintain requirements throughout DD&C**
- **NAVSEA involvement in design risk items**
- **SUPSHIP oversight of construction**
- **Test to ensure craft meets requirements**

SSC design process is attractive for future Naval ship designs